



# RANSOHOFF



15" LEAN DRUM

CASE STUDY

RIFLE & HANDGUN SHELLS

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## THE CHALLENGE:

Contamination:	Oils - anneling marks
Cleaning Expectations:	Visual cleanliness and bright finish
Drying Expectations:	100%
Part Acceptance Method:	Visual Only
Production:	Variable – 2-5 ft <sup>3</sup> volume per hour
Loading / Unloading:	Metered from conveyor / into tote from our chute
Preceding / Succeeding Ops:	Various
Footprint Constraints:	None Specified

## THE SOLUTION:

Equipment:	15" Lean Drum
Sequence:	Acid soak - spray wash - spray rinse = spray lube - blow-off
Cleaning Mechansims:	Pressure spray and immersion in a tumbling process
Drying Mechansim:	Centrifugal blower with electric heat
Features:	Electric heat - 30 PSI spray - 12 Ga. Perferated continous drum
Chemistry:	Alumi-Prep acidic cleaner
Actual Footprint:	3540mm (11'-7") OAL x 1680mm (5'-6") OAW x 1680mm (5'-6") High
Other:	Stainless steel exhaust fan option

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